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## Monroe Draw 90 CF

### OVERVIEW

MONROE DRAW 90 CF is a low odor petroleum oil based product designed for wire drawing, blanking, stamping or forming operations. MONROE DRAW 90 CF works well on ferrous and non-ferrous metals alike. MONROE DRAW 90 CF incorporates a unique blend of ester based lubricants to provide excellent finish and die life without the use of EP additives that can cause staining issues.

### FEATURES & BENEFITS

- Mild Odor
- Low Viscosity
- Non Gumming
- Safe on Ferrous and Non-ferrous Metals

### APPLICATIONS

MONROE DRAW 90 CF may be applied by dipping, brushing, spraying, rolling or any other convenient method.

### RECOMMENDED CONCENTRATION

MONROE DRAW 90 CF is intended to be used as received and is not dilutable with water.

### TYPICAL PROPERTIES

Appearance	Clear amber liquid
Viscosity, cSt/40°C	20
Specific Gravity @ 60°F	0.95 ± 0.03
Lbs/Gallon	7.9 ± 0.1
Flash point, PMCC	129°C/ 265°F

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.