



36 Draffin Road Hilton, New York 14468  
Phone: 585-392-3434  
Toll Free: 1-800-828-6351  
Sales: sales@monroefluid.com  
Technical: technical@monroefluid.com

## Monroe Cut 80 CS

### OVERVIEW

MONROE CUT 80CS is a high performance cutting oil designed for use in screw machines or other machining applications that require the use of neat cutting oils. MONROE CUT 80CS may be used on a variety of metals including steel, aluminum and brass. MONROE CUT 80CS is formulated using additives to provide a clean and efficient operating environment.

### FEATURES & BENEFITS

- Low Odor
- Outstanding Lubricity for Superior Finishes
- Low Smoke
- Operator Friendly and Clean Running
- Compatible with All Metals
- Exceptional Cleanliness for Visibility
- Non-Staining
- Enhanced Corrosion Inhibition

### APPLICATIONS

MONROE CUT 80CS can be used for turning, broaching and other operations on most materials.

### RECOMMENDED CONCENTRATION

Use MONROE CUT 80CS as received. Do Not mix MONROE CUT 80CS with water.

### TYPICAL PROPERTIES

Appearance	Clear Amber liquid
Odor	Bland
Chlorine Content, % /wt	5.0 %
Sulfur, Wt. (%)	0.5 – 1.0 %
Viscosity, cSt/40°C	16.7 cSt
Viscosity, SUS/100°F	83

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.