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## MONROE 40-S

### OVERVIEW

MONROE 40-S is a low viscosity general purpose machining oil. MONROE 40-S may be used on a variety of metals including steel, aluminum and brass as well as glass, stone and ceramics. MONROE 40-S is formulated without additives to provide a clean and efficient operating environment.

### FEATURES & BENEFITS

- Low Odor
- Non-Staining
- Low Viscosity
- Operator Friendly and Clean Running
- Compatible with All Metals
- Exceptional Cleanliness for Visibility

### APPLICATIONS

MONROE 40-S can be used for turning, broaching and other operations on most materials.

### RECOMMENDED CONCENTRATION

Use MONROE 40-S as received. Do Not mix MONROE 40-S with water.

### TYPICAL PROPERTIES

Appearance	Clear liquid
Odor	Bland
Chlorine Content, % /wt	0 %
Sulfur Content, % /wt	0 %
Viscosity @ 40°C	3 – 4.5 cSt

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.