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## Astro-Cut EDM

### OVERVIEW

ASTRO CUT EDM is a low odor dielectric fluid designed to offer superior performance, precise cuts and long life in a complete range of electrical discharge machining operations. ASTRO CUT EDM's low viscosity allows better flushing of electrode gaps and rapid particle settling.

### FEATURES & BENEFITS

- High Flash Point (125°C/257°F)
- For Ferrous and Non-Ferrous Metals
- Rapid Cooling
- Chlorine and Sulfur-Free
- Operator Friendly
- Clean Running
- Long Lasting

### APPLICATIONS

ASTRO CUT EDM is suitable for all EDM operations, including roughing and finishing work.

### RECOMMENDED CONCENTRATION

ASTRO CUT EDM is intended to be used as received. NOTE: Do not mix ASTRO CUT EDM with water.

### TYPICAL PROPERTIES

|                          |                        |
|--------------------------|------------------------|
| Appearance - Concentrate | Clear Colorless liquid |
| Odor                     | Virtually odorless     |
| Viscosity, cSt @ 25°F    | 3 - 4.5 cSt            |
| Specific Gravity @ 60°F  | 0.83 ± 0.01            |
| Lbs/Gallon               | 6.9 ± 0.1              |
| Flash point, PMCC        | 257°F (125°C)          |

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.