



36 Draffin Road Hilton, New York 14468  
Phone: 585-392-3434  
Toll Free: 1-800-828-6351  
Sales: sales@monroefluid.com  
Technical: technical@monroefluid.com

## Monroe Hone 15 SF

### Overview

MONROE HONE 15-SF is a high performance straight oil recommended for a variety of metal honing, cutting and forming operations. MONROE HONE 15-SF is a light colored product; this helps facilitate visual inspection of the work piece during machining operations. The MONROE HONE 15-SF is formulated with high quality base stock and additives resulting in a lower odor product when compared to similarly compounded products.

### Applications

MONROE HONE 15-SF can be used for honing, machining and many grinding operations on ferrous and nonferrous material.

### Features Benefits

- Low Odor
- Outstanding Lubricity for Superior Finishes
- Low Smoke
- Operator Friendly and Clean Running
- Compatible with all Materials
- Exceptional Cleanliness for Visibility

### Recommended Concentration

Use MONROE HONE 15-SF as received. Do Not mix MONROE HONE 15-SF with water.

### Typical Properties

Appearance	Clear Amber liquid
Odor	Bland
Chlorine	Nil
Sulfur	Present
Viscosity, SUS/100°F	100

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.