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## Monroe Draw 500 EP

### Overview

MONROE DRAW 500 EP is a heavy duty neat drawing oil. It has been formulated for use on difficult drawing and blanking operations and has excellent adherence and anti wipe properties. This product is well-suited for fine blanking operations on ferrous and stainless steels. It performs extremely well on both ferrous and nonferrous metals without staining or rusting.

### Applications

MONROE DRAW 500 EP may be applied by brushing, dipping, spraying, rolling or other convenient method.

### Recommended Concentration

Use MONROE DRAW 500 EP as received. Do Not mix MONROE DRAW 500 EP with water.

### Typical Properties

Appearance	Clear Yellow liquid
Residual Film	Soft, fluid
Viscosity, cSt/40°C	160
Specific Gravity @ 60°F	1.19 ± 0.01
Lbs/Gallon	9.93± 0.1
Flash Point, COC °F	>350

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.