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## Monroe Cut 110 SF

### Overview

MONROE CUT 110 SF is a general purpose cutting oil designed for use in screw machines or other machining applications that require the use of neat cutting oils. MONROE CUT 110 SF can be used to machine the most difficult metals. It is formulated without the use of chlorinated additives, making it especially suited for machining titanium or its alloys.

### Applications

MONROE CUT 110 SF can be used for turning, broaching and other operations on most ferrous metals. This product should not be used on copper or its alloys due to the potential for staining.

### Features Benefits

- Enhanced Oxidation Stability
- Outstanding Lubricity for Superior Finishes
- EP Additive for Enhanced Performance
- Light color, low odor

### Recommended Concentration

Use MONROE CUT 110 SF as received. Do Not mix MONROE CUT 110 SF with water.

### Typical Properties

Appearance	Amber liquid
Odor	Bland
Chlorine Content, % /wt	NIL
Sulfur Content, % /wt	1.0 – 2.0 %
Viscosity @ 40°C	22 cSt
Viscosity @ 100°F	105 SUS

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.