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## MONROE DRAW 500 EP-EM

### Overview

MONROE DRAW 500 EP-EM is a heavy duty rinseable drawing oil. It has been formulated for use on difficult drawing and blanking operations and has excellent adherence and anti-wipe properties. This product is well-suited for fine blanking operations on ferrous and stainless steels. It performs extremely well on both ferrous and non-ferrous metals without staining or rusting.

### Applications

MONROE DRAW 500 EP-EM may be applied by brushing, dipping, spraying, rolling or other convenient method.

### Recommended Concentration

Use MONROE DRAW 500 EP-EM as received. Do Not mix MONROE DRAW 500 EP-EM with water.

### Mixing

### Typical Properties

Appearance	Clear Amber liquid
Residual Film	Soft, fluid
Viscosity @ 40°C	150 cSt
Specific Gravity @ 60°F	1.18 ± 0.01
Lbs/Gallon	9.84 ± 0.1
Flash point, COC	>350°F

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.