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## MONROE DRAW 400 AL

### Overview

MONROE DRAW 400 AL is a heavy duty water rinseable drawing, grinding and machining oil. It has been formulated for use on heavy drawing and blanking operations and has excellent adherence and anti-wipe properties. It can be used on aluminum and both ferrous and non-ferrous metals without staining or rusting. MONROE DRAW 400 AL incorporates a unique lubricant and emulsifier which allows residues to be rinsed off with mild alkaline cleaners or even plain water.

### Applications

MONROE DRAW 400 AL is designed to be used as received for light drawing, drilling, machining and grinding on all types of metals, including aluminum. MONROE DRAW 400 AL may be applied by brushing, dipping, spraying, rolling or other convenient method.

### Features Benefits

- Long Lasting - Does Not Evaporate
- Improved Finish
- Mild Odor
- Superior Lubricity
- Water-Rinseable
- Safe on Ferrous and Non-ferrous Metals
- Non-Staining
- Leaves a Protective Film

### Recommended Concentration

### Mixing

MONROE DRAW 400 AL is intended to be used as received and is not to be diluted with water for use.

### Typical Properties

Appearance-Concentrate	Clear yellow liquid
Viscosity @ 40°C	70-100 cSt
Specific Gravity @ 60°F	1.01 ± 0.03
Lbs/Gallon	9.19 ± 0.1
Flash point, COC	207°C/ 405°F

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.