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MONROE CUT RR-22

Overview

MONROE CUT RR-22 is a high performance cutting fluid designed for use in screw machines or other machining applications that require the use of neat cutting fluids. MONROE CUT RR-22 is formulated using natural and synthetic ester base fluids to provide a clean and efficient operating environment. This product is entirely free of petroleum oils and is composed of vegetable based esters and additives. MONROE CUT RR-22 may be used on a variety of ferrous and non-ferrous metals including stainless steel, nickel alloys, copper and copper alloys.

Applications

MONROE CUT RR-22 can be used for turning, drilling, tapping, broaching and other operations on most materials.

Features Benefits

- Low Odor
- Outstanding Lubricity for Superior Finishes
- Low Smoke
- Operator Friendly and Clean Running
- Exceptional Clarity for Visibility
- High Stability and Resistance to Oxidation and Polymerization
- Based on Renewable Components

Recommended Concentration

Use MONROE CUT RR-22 as received. Do Not mix MONROE CUT RR-22 with water or other products.

Mixing

Typical Properties

Appearance	Clear Amber liquid
Odor	Bland
Chlorine	None
Sulfur	Present
Viscosity @ 40°C	23-25 cSt
Viscosity @ 100°F	110-120 SUS

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.