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Astro-Cut EDM

Overview

ASTRO CUT EDM is a low odor dielectric fluid designed to offer superior performance, precise cuts and long life in a complete range of electrical discharge machining operations. ASTRO CUT EDM's low viscosity allows better flushing of electrode gaps and rapid particle settling.

Applications

ASTRO CUT EDM is suitable for all EDM operations, including roughing and finishing work.

Features Benefits

- High Flash Point (125°C/257°F)
- For Ferrous and Non-Ferrous Metals
- Rapid Cooling
- Chlorine and Sulfur-Free
- Operator Friendly
- Clean Running
- Long Lasting

Recommended Concentration

ASTRO CUT EDM is intended to be used as received. NOTE: Do not mix ASTRO CUT EDM with water.

Typical Properties

Appearance - Concentrate	Clear Colorless liquid
Odor	Virtually odorless
Viscosity, cSt @ 25°F	3 - 4.5 cSt
Specific Gravity @ 60°F	0.83 ± 0.01
Lbs/Gallon	6.9 ± 0.1
Flash point, PMCC	257°F (125°C)

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.