



# Safety Data Sheet in accordance with Regulation (EU) No. 453/2010 and OSHA 29 CFR 1910.1200 HCS

## MONROE CUT 80 CPS

### 1. Identification of the Substance/ Mixture and of the Company/ Undertaking

**Product Name:** MONROE CUT 80 CPS

**Preparation Date:** June 8, 2015

**Revision Date:** August 25, 2015

**Recommended Use:** Metalworking Cutting Fluid

**Supplier:** MONROE FLUID TECHNOLOGY

36 Draffin Road,  
Hilton, NY 14468

**Phone:** 800-828-6351 585-392-3434

**EMERGENCY NUMBERS:** CHEMTREC (800) 424-9300 Monroe Fluid Technology (800) 828-6351

### 2. Hazards Identification

**GHS Classification:** Not classified as hazardous

#### GHS Labeling:

Symbols: None

Signal Word: None

Precautionary Statements: None

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] and OSHA 29 CFR 1910.1200 HCS:** Not classified as hazardous

**Other Hazards Not Classified:** No significant hazards

### 3. Composition/Information on Ingredients

Mixture: Base oil, emulsifiers and additives.

Chemical Name	CAS Number	Concentration, Wt. %
Base oils	Varies	Trade secret

### 4. First Aid

**Inhalation:** If inhaled, move to fresh air. If victim has stopped breathing give artificial respiration, preferably, mouth to mouth. Contact a physician immediately.

**Eyes:** Flush with large amounts of cold water for at least 15 minutes. Do not let victim rub eyes. If irritation develops, contact a physician immediately.

**Ingestion:** Do not induce vomiting. Contact a physician immediately.



# Safety Data Sheet in accordance with Regulation (EU) No. 453/2010 and OSHA 29 CFR 1910.1200 HCS

## MONROE CUT 80 CPS

**Skin:** Wash affected area with soap and water. Remove contaminated clothing. Launder contaminated clothing before re-use. Contact a physician if irritation develops

### 5. *Fire-fighting Measures*

**Suitable extinguishing media:** Use no water. Treat as an oil fire. Use carbon dioxide, foam, sand or sodium bicarbonate.

**Specific hazards:** None

**Specific protective equipment and precautions for fire fighters:** Isolate fire area and deny unnecessary entry. Use dry chemical, alcohol foam or carbon dioxide. Water may be ineffective but should be used to keep fire exposed containers cool. If a spill or a leak has not ignited, use water spray to disperse the vapors. Water spray may be used only to keep fire exposed containers cool, protect personnel attempting to stop leak and disperse vapors.

Unusual Fire and Explosion Hazards: None

### **Flammability Properties:**

Flash point: 320°F  
Method Used: COC

### 6. *Accidental Release Measures*

#### **Personal precautions, protective equipment and emergency procedures:**

Use personal protective equipment. Ensure adequate ventilation.

**Environmental Precautions:** Do not allow spilled material to enter sewers or streams. If material is released, indicate that there is a risk of slipping in the area. If spills are likely to enter any drain, waterway or groundwater, contact the appropriate governmental agency.

**Methods and materials for containment:** Add dry material to absorb (if large spill, dike to contain). Using recommended protective equipment, pick up bulk of spill and containerize for recovery or disposal. Flush area with water to remove residues.

### 7. *Handling and Storage*

**Precautions for safe handling:** Read label for instructions in use of product. Prevent small spills and leakage to avoid slip hazard. Avoid contact with skin, eyes and clothing. Do not wear contact lenses when handling this product. Keep out of the reach of children. Wash thoroughly after handling. Material can accumulate static charges which may cause an electrical spark (ignition source).

**Conditions for safe storage:** Store in closed containers in a cool, dry well ventilated area not exposed to sunlight. Maintain closure of bungs. Do not reuse container. Avoid container damage while storing. Do not allow material to be stored below 0°C. Do not allow material to freeze.

Empty containers retain residue (liquid and/or vapor) and can be dangerous. Do not pressurize, cut, weld, bronze, solder, drill, grind or expose such containers to heat, flame, sparks, static electricity or other sources of ignition; they may explode and cause injury or death. Do not attempt to refill containers since residue is difficult to remove. Empty drums should be completely drained, properly bunged and returned to a drum



# Safety Data Sheet in accordance with Regulation (EU) No. 453/2010 and OSHA 29 CFR 1910.1200 HCS

## MONROE CUT 80 CPS

reconditioner. All containers should be disposed of in an environmentally safe manner in accordance with governmental regulations.

### 8. *Exposure Controls/Personal Protection*

#### **Control parameters:**

**Exposure Guidelines:** Base oil: (Mist) OSHA PEL: 5 mg/m<sup>3</sup>

**Appropriate engineering controls:** Proper protection and controls is dependent upon the potential exposure conditions. No special requirements are needed under ordinary conditions where adequate ventilation is available.

#### **Individual protective measures:**

*Respiratory protection:* General room ventilation should be satisfactory. Exhaust ventilation may be necessary if misting is generated.

*Eye protection:* Safety glasses with shields or chemical goggles are required. Contact lenses should not be worn if the product could be splashed into the eyes.

*Hand protection:* Rubber gloves are required for single, short duration exposures and for prolonged or repeated exposures.

*Body protection:* For single, short duration and for prolonged or repeated exposures to the skin, wear impervious, protective clothing including rubber safety shoes to avoid skin contact.

### 9. *Physical and Chemical Properties*

**Appearance:** Clear amber liquid

**Odor:** Petroleum

**Odor Threshold:** N/A

**Solubility in water:** Nil

**pH :** Not applicable

**Melting point/freezing point:** Not determined

**Initial boiling point and boiling range:** Not determined

**Flash Point (COC):** 320°F

**Evaporation Rate:** Not determined

**Flammability (Solid, Gas):** Not determined

**Upper/lower flammability or explosive limits:** UEL: Not determined LEL: Not determined

**Vapor pressure:** <1 mm Hg @ 20°C

**Vapor density:** Not determined

**Relative density:** 0.88 +/-0.01

**Partition coefficient n-octanol/water:** N/A

**Autoignition Temperature:** No data available

**Decomposition Temperature:** Not determined

**Viscosity:** 16 – 19 cSt@40°C

### 10. *Stability and Reactivity*

**Chemical stability:** Stable at normal conditions



# Safety Data Sheet in accordance with Regulation (EU) No. 453/2010 and OSHA 29 CFR 1910.1200 HCS

## MONROE CUT 80 CPS

**Possibility of hazardous reactions:** Not expected and hazardous polymerization will not occur

**Conditions to avoid:** Excessive Heat.

**Incompatible Materials:** None known.

**Hazardous decomposition products:** Oxides of carbon, nitrogen, phosphorus and chlorine.

### *11. Toxicological Information*

**Inhalation:** Short-term inhalation of concentrated mist/vapor from product may cause dizziness, nausea and respiratory tract irritation in some individuals. Single exposure to oily mist/vapors is not expected to cause acute toxicity.

**Skin:** Prolonged or repeated contact may cause mild irritation of the skin.

**Eyes:** Contact may cause mild irritation

**Oral:** Low oral toxicity. Ingestion may have laxative effect.

**Systemic (other target organ) Effects:** None known

**Teratology (birth defects):** None known

**Reproductive Effects:** None known

**Mutagenicity (effects on genetic material):** None known

**Carcinogenicity:** IARC: No    NTP: No    OSHA: No

### *12. Ecological Information*

**Persistence and degradability:** Data is not available.

### *13. Disposal Considerations*

**Disposal methods:** P501: Dispose of contents/ container to an approved waste disposal plant  
Dispose of in accordance with federal, state and local regulations

**Precaution for disposal:** All recovered material should be packaged, labeled, transported and disposed or reclaimed in conformance with Good Engineering Practices. Comply with all applicable governmental regulations. Avoid landfilling of liquids. Reclaim where possible.

### *14. Transport Information*

**US DOT:** Not regulated by the US DOT

**RID/ADR:** Not regulated by RID/ADR

**IMO:** Not regulated by IMO

**IATA:** Not regulated by IATA

### *15. Regulatory Information*

**US TSCA:** In compliance with the inventory



## Safety Data Sheet in accordance with Regulation (EU) No. 453/2010 and OSHA 29 CFR 1910.1200 HCS

### MONROE CUT 80 CPS

**Canada DSL:** In compliance with the inventory

**Cal. Prop. 65** This product does not intentionally contain any chemicals known by the State of California to cause cancer and/or birth defects. Moreover, we do not routinely analyze its products for impurities which may be such chemicals.

**SARA Section 313** This product does not contain greater than 1.0% (greater than 0.1% for carcinogenic substance) of any chemical substances listed under SARA Section 313.

**VOC Content (SCAQMD ASTM 1868-10):** This product exceeds South Coast Air Quality Management District (SCAQMD) limits for VOC per ASTM E-1868-10 and may not be offered for sale or use within that district.

#### *16. Other Information*

##### **Special Precautions to be Taken in Handling and Storage:**

Normal precautions common to good manufacturing practices should be followed in handling and storing. Store away from food. Wash hands before eating, drinking or smoking. Use as directed.

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