



Formulations For Today's
Technical Manufacturing Needs

An ISO 9001:2000 Certified Company

MONROE CUT 100 CF

General Description

MONROE CUT 100 CF is a cutting oil designed for use in screw machine applications or other machining applications that require the use of neat cutting oils. **Monroe Cut 100 CF** is chlorine and sulfur free allowing it to be used on a variety of metals including steel, aluminum and brass.

MONROE CUT 100 CF is formulated using additives to provide a clean and efficient operating environment, compared to traditional sulfurized cutting oils.

Application

MONROE CUT 100 CF can be used for centerless grinding, form grinding, creep feed grinding, plunge grinding, belt grinding and flute grinding. **MONROE CUT 100 CF** can also be used for light machining operations.

Advantages

- Low Odor
- Low Smoke
- Compatible with all Materials
- Recommended for Screw Machines
- Outstanding Lubricity for Superior Finishes
- Operator Friendly and Clean Running
- Exceptional Cleanliness for Visibility

Recommended Concentrations

Use **MONROE CUT 100 CF** as received. **Do Not** mix **MONROE CUT 100 CF** with water.

Packaging

MONROE CUT 100 CF is available in 5 gallon pails, 55 gallon drums and 275 gallon IBCs.

Typical Properties

Appearance	Clear Amber liquid
Odor	Bland
Chlorine	Nil
Sulfur	Nil
Viscosity @ 100°F	100 SUS

Material Safety Data Sheets are available for all products. All reasonable care has been taken to ensure that the above information is accurate as of the date of printing.

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