



Formulations For Today's
Technical Manufacturing Needs

An ISO 9001:2000 Certified Company

ASTRO SPINDLECUT CF 150

General Description

ASTRO SPINDLECUT CF 150 is a high performance cutting oil designed for multi-spindle screw machining applications where speeds and feeds are the most important aspect of the operation. **ASTRO SPINDLECUT CF 150** can be used in the cam lubrication system as well as the cutting zone, thus reducing costs and contamination by machine lubricants. Typically multi-spindle screw machines cut at slower speeds and require unique lubrication qualities. Consumption of the cutting oil is a leading cause of cost overruns and can be offset with economically priced oils.

Application

ASTRO SPINDLECUT CF 150 can be used for turning, broaching and other screw machine operations on ferrous materials.

Advantages

- Low Odor
- Low Smoke
- Compatible with All Ferrous Metals
- Recommended for Screw Machines
- Outstanding Lubricity for Superior Finishes
- Operator Friendly and Clean Running
- Exceptional Cleanliness for Visibility
- Enhanced Corrosion Inhibition

Recommended Concentrations

Use **ASTRO SPINDLECUT CF 150** as received. **Do Not** mix **ASTRO SPINDLECUT CF 150** with water.

Packaging

ASTRO SPINDLECUT CF 150 is available in 5 gallon pails, 55 gallon drums and 275 gallon IBCs.

Typical Properties

Appearance	Clear Amber liquid
Odor	Bland
Chlorine Content, % /wt	0%
Active Sulfur Content, % /wt	0.5%
Viscosity @ 40°C	32 cSt
Viscosity @ 100°F	160 SUS

Material Safety Data Sheets are available for all products. All reasonable care has been taken to ensure that the above information is accurate as of the date of printing.

36 Draffin Road, Hilton, NY 14468 Phone: 800-828-6351 585-392-3434 Fax: 585-392-2691
sales@monroefluid.com Website: <http://www.monroefluid.com>