

ASTRO-TAP GP

HIGH PERFORMANCE CUTTING AND TAPPING FLUID WATER RINSEABLE

ASTRO-TAP GP is designed for difficult cutting and tapping applications where superior cling and viscosity are required. ASTRO-TAP GP performs extremely well on ALL metals including Aluminum, Stainless Steel, exotic alloys and cast iron.

ASTRO-TAP GP incorporates a unique lubricant and emulsifier which allows residues to be rinsed off with mild alkaline cleaners such as Astro-Clean D or even plain water.

APPLICATIONS

Apply ASTRO-TAP GP directly to the cutting tool using a brush, oil can or other convenient applicator. May be used for drilling, tapping, reaming, milling, turning, boring, broaching, hobbing and blanking of all metals.

ADVANTAGES

- Long Lasting - Does Not Evaporate
- Silicone Free
- Clings to the Tool
- Superior Lubricity
- Increased Tool Life
- Non-Staining
- Water-rinseable
- Improved Finish
- Excellent Corrosion Inhibition
- Leaves a Protective Film
- Mild Pleasant Odor
- Operator Friendly
- Applicable to All Metals

ASTRO-TAP GP

CUTTING AND TAPPING FLUID

PROPERTIES

Appearance	Clear, Yellow Liquid
Odor	Mild, Pleasant
Residual Film	Soft, Fluid
Specific Gravity @ 60° F.	1.19 ± 0.02
Lbs / Gallon	9.67 ± 0.1
Total Chlorine, wt %	45.0
Flash Point, COC, ° F.	>350 ° F.

RECOMMENDATIONS

FULL STRENGTH: Apply ASTRO-TAP GP directly to the cutting tool using brush, oil can, or other convenient applicator.

USED AS AN ADDITIVE: Add 25 - 50% ASTRO-TAP GP to straight or sulfur-based petroleum cutting oils.

Material Safety Data Sheets are available for all products.

All reasonable care has been taken to ensure that the above information is accurate as of the date of printing.

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