



Formulations For Today's
Technical Manufacturing Needs

An ISO 9001:2000 Certified Company

COOL TOOL II HIGH PERFORMANCE BIODEGRADABLE CUTTING AND TAPPING FLUID

General Description

COOL TOOL II is a universal cutting and tapping fluid that performs extremely well on ALL metals including Aluminum, Stainless Steel, exotic alloys and some plastics. **COOL TOOL II** does NOT contain 1,1,1-trichloroethane. **COOL TOOL II** contains NO ozone depleting chemicals (ODCs).

Application

Apply **COOL TOOL II** cutting and tapping fluid directly to the cutting tool using a brush, oil can or other convenient applicator. May be used for drilling, tapping, reaming, milling, turning, boring, broaching, hobbing and blanking of all metals.

Recommended Concentrations

Use **COOL TOOL II** as received. **No mixing is required.**

Packaging

COOL TOOL II is available in a variety of container sizes to meet your application needs including aerosols, pints, gallons, 5 Gallon Pails, 30 and 50 Gallon Drums.

Typical Properties

Appearance	Clear Amber liquid
Residual Film	Soft, oily
pH @ 20:1	N/A
Specific Gravity @ 60°F	0.91 ± 0.01
Lbs/Gallon	7.6 ± 0.1
Flash point, PMCC	182° (360°F)

Material Safety Data Sheets are available for all products. All reasonable care has been taken to ensure that the above information is accurate as of the date of printing.

**36 Draffin Road, Hilton, NY 14468 Phone: 800-828-6351 585-392-3434 Fax: 585-392-2691
sales@monroefluid.com Website: <http://www.monroefluid.com>**